





## Printers' Ink Monthly

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# New Fields Opened by Appealing to Children

How the Harper-Columbia Bubble Books were originated and what they have done to extend the market for phonographs and records

By R. M. Rhodes

TAVING a healthy curiosity the man behind the Bubble Book getting out a children's little book of

enceived the idea of phonograph with a children's the man who and out how to make records sell phonothe man who nursery rhymes to leaf children through hands!

The Bubble Book man Ralph Mayhew, and I him sitting behind a roll-top desk in the delightfully old-fashmed general office of Brothers down Franklin Square, New

When I mentioned the purpose of my visit-to about the Bubble Mr. Mayhew's Fire lighted up, and I at once that there a real story behind These ingenious little

The Bubble Book idea, I soon found, was a comfination of two ideas. Mr. Mayhew, who has connected with Harper & Brothers for was engaged the exploitation of the Wark Twain books. One he bethought himof an ingenious

belod of bringing these books to the attention of people in a new and way. His idea was to make some little 3-inch phonograph mords to be mounted on a booklet reard, in which Mark Twain would emersonated in a little talk about books. These record-booklets Mayhew planned to distribute But the idea was soon med in the bud, for the price the records was found to be

successes, I recently sought Mr. Mayhew conceived the idea of started to write some verses.

Ralph Mayhew, originator of the Bubble Books, of which more than a million and a half have been sold since 1917.

introducing one of the old nursery a little dummy book with pages so rhymes, and with a little picture in color illustrating each episode. In his mind he called it "The Bubble Book," and at the foot of each page he planned to have a child, sitting blowing bubbles which ascended and burst into the little pictures and nursery rhymes. There was no thought of using music in connection makers of phonograph records inwith this book.

Approaching Colonel F. F. Leigh, at that time treasurer of Harper & available for the whole tale. One

Along about the same time-and Brothers, Mr. Mayhew was encourabout notable merchandizing incidentally this was back in 1914— aged to develop this idea, and he

It was while working on these man whose imagination first verse, with each verse as an episode verses that he conceived the idea that

developed into the present Bubble Book.

"I had a habit," explained Mr. Mayhew, smiling, "of crawling out of bed occasionally of a Sunday morning, putting a record on the phonograph, slipping back into bed and sitting up with pencil and paper and working on little verses for my Bubble Book. One Sunday morning, while thus engaged, the idea suddenly occurred to me of incorporating small phonograph records in my Bubble Book, with appropriate music to accompany the nurs-ery rhymes. I had never heard of putting a book and records together, and the idea rather struck my fancy.'

Mr. Mayhew at once applied for fundamental patents on such a book, which were subsequently granted.

N a Saturday afternoon some time later, after he had written enough verses to round out a book, Mr. Mayhew went up to the Harper bindery and himself made

pasted as to form pockets for the records. This dummy he illustrated and hand-lettered for the purpose of submitting it to some one of the phonograph companies and getting it interested in co-operating in the publishing of the book.

The story of his efforts to get terested in his little Bubble Book would consume more space than is



Rough dummy of a page from a Bubble Book, giving an idea of the beginning of one of the finished pages so attractive to children.

company could see in it nothing but a method of filing records, and the executive graciously explained that his company had already worked out a new filing device which was considerably better than this little book. The dumniv was shown to the buyer for a large toy store who said that his store

might conceivably order fifty or seventy-five copies of this little book if it were put on the market. (Last year this store sold in the neighborhood of 25,000 Bubble Books!) With that information it dismissed the new book without further consideration. Still another company passed it by as ingenious but not salable in sufficient quantities to make it worth bothering with. No one seemed interested.

BUT Mr. Mayhew had not yet lost faith in his idea. If they would not go into this proposition with him, he would get them to make records for him. But he soon found that here, too, he was up against a stone wall. "We cannot make special records in less than 25,000 lots," was the verdict. Inasmuch as 2,500 would have been a large initial order, that settled the idea of buying the

So, after two years of hopes and heartaches, the bubble had apparently burst and there would never be a Bubble Book.

torney, the latter suggested to Mr. Mayhew that a friend of his had recently been made chairman of the Board of the Columbia Graphophone Com pany and that perhaps the subject could be reopened with that company. Reaching for the telephone, he called up his friend, who promised that if Mr. Mayhew would make an appointment with the general manager, H. L. Willthe proposition to Mayhew

time, in a conference one morning with his lawver the and his patent at-

Just about this bia Bubble Book finally was born. This was in the late fall of 1917. With practical marketing foresight, Columbia people and Mr. Mayhew, representing Harper's as well as himself, agreed that the new book would have a better chance to make good if it could be launched on the market before Christmas. time was very short, but it was worth the try. So Mr. Mayhew went back to his office and immediately com-missioned Miss Rhoda Chase to draw the pictures for the book and engaged Burges Johnson to go over the verses and whip them into shape.

> LL looked promising, but Mr. A Mayhew's troubles were not yet over. For now a practical problem arose: Any paper that was strong enough for making pockets to hold the records, and at the same time had a suitable finish for printing the pictures in color, was too expensive to use in a book that must retail at a dollar.

After considerable feverish searchson, and explain ing and many experiments, Mr. finally decided that the

paper used for printing his book publisher's trade list would be satisfactory, provided it could be made in a heavier weight. This was finally arranged for and some of the stock was started through on a special rush order to meet the date on which it was required if the books were to be out before Christmas.

That settled, Mr. Mayhew soon faced still another problem. Harper & Brothers did not have facilities in their bindery for making up this album type of book, and to his dismay all of the album makers whom Mr. Mayhew knew quoted absolutely prohibitive prices on the work. Thus, just when everything else seemed to be ironing out, it looked as though the whole scheme was going to fail because of the cost of making up this odd kind of a book.

Sitting down at his desk one morning, in desperation Mr. Mayhew picked up the classified telephone directory and started in at the top of the list of album makers and So Mr. Mayhew arrived at the called each one in turn and stated his problem. Finally he located one man who subsequently quoted a price which met the requirements. Again was the day saved for the Bubble The general manager had Book, and by a simple little adver-

By this time records had been erally happens in such cases, the made, Miss Chase had finished the Within an hour a deal pictures, the type was set, and the

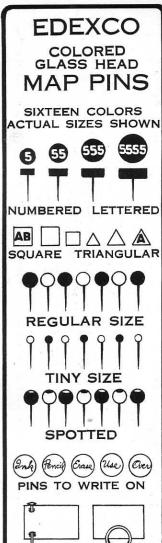
(Continued on page 90)



The completed Bubble Book, with its whimsical illustrations, its charming verse and the record which sings the song told about in the rhymes.

him personally, it would be carefully considered.

executive headquarters of the Columbia Graphophone Co. one afternoon, with his Bubble Book idea plus an inexhaustible supply of enthumerchandizing imagination plus a tisement. plant for making records. As genidea "took. was closed, and the Harper-Colum-





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#### New Fields Opened by Appealing to Children

(Continued from page 24)

Two hunplates were available. dred proofs of the black plates were run off and these were bound up into dummies. Mr. Mayhew then personally hand-colored 175 of these dummies, working every night on them. By working late he could color only four or five a night, but he kept at it until the 175 books were finished and ready for the salesmen. On the night when he finished coloring the last book, leaning back in his armchair for a moment, he went to sleep and slept all night from sheer right. exhaustion.

Everything now being ready, a bindery order was placed for 5,000 copies, and the salesmen were started on the road with the hand-colored

HE book that as an idea had gone begging for friends went like wildfire as soon as the hastily colored copies were shown to the trade. Hardly had the salesmen gone out when the orders began to pour in. Seven thousand copies were sold from those first crude samples and the edition was increased to 10,000 while it was still on the press!

The first finished sheets came from the press the night before Thanksgiving, and Mr. Mayhew worked until four o'clock in the morning scoring sheets and binding the first copy for the binders to work from.

Between Thanksgiving and Christmas, 9,000 copies of this little Bubble Book were sold, and it began to be evident that there would be a market for another Bubble Book.

Here again the joint publishers showed keen marketing imagination, for while they believed the first Bubble Book would continue to sell, they believed also that in a few months they could sell a second book to the people who had bought the first one. And they were right.

Since the fall of 1917 twelve Bubble Books have been published. Three more are in work and research is now being started on the sixteenth book. It looks as though there would be no end to the number the market will absorb. At first the retail price of the Bubble Book was \$1, but it has been necessary to raise it to \$1.25.

The same persons who worked out the first book, Mr. Mayhew, Miss Rhoda Chase and Burges Johnson, have collaborated on all the other Bubble Books. What started out as the editing of one little book has now developed into an elaborate Book parties have now become quite

study of nursery songs and stories Mr. Mayhew haunts second-hand book shops and sends all over the world for the different versions of famous old nursery rhymes and tunes. Sometimes as many as twentyfive different versions of one some are collected, and as many different versions of the words. From these this editorial board painstaking works out what it believes to be the best authenticated version of both words and music. As it sees task, it is not the mere manufacturing of ingenious little books; it training child minds, teaching music rhythm and English, and nothing is too much trouble to get things

Does this almost fanatical attention to detail pay? In 1919, 450,000 Bubble Books were sold by Harper & Brothers, and last year the sales reached the enormous total of 1,500-

000 copies!

Arrangements were recently made to publish the Bubble Books in England and already 125,000 copies have been sold there.

From an advertising and selling standpoint, an interesting sidelight is that the first Bubble Book, having sold already to the extent of a quarter of a million copies, still continues to sell almost as extensively as any of the newer books."

HILE the story of the development of the Bubble Book idea is interesting, it is no more interesting than some of the things that have followed.

Travelers in Porto Rico and some of the Central American countries have been surprised to find the little native children singing nursery rhymes in almost perfect English, but unable to speak any other English at all. The Bubble Books have done it! They are received particularly well in India, where they are used to teach Hindu children English.

Another interesting development is that recently the head of a deaf-anddumb children's home told one of Mr. Mayhew's friends that her deafand-dumb charges are more interested in the Bubble Books than in anything else they have for their entertainment. The children stand in a half circle, hand in hand, and by grasping the handles of a mechanism connected with the phonograph, they can get the vibrations from the machine. Thus, denied the use of their ears, they "listen" to the rhythm of the Bubble Book songs through their hands!

So remarkably have the Bubble Books fitted into the life of the children of America that Bubble

the rage in the tiny tots' social world!

Phonograph dealers in all parts of the country report that they sell phonographs to many people who explain that they "don't care for talking machines" themselves but that they must have one to play the Bubble Book records for their children. Naturally, having taken the machines into their homes, they overcome their first prejudice and buy other records as well, so that the Bubble Books have actually been a means of stimulating phonograph and phonograph record sales.

Many dealers report also that people who have phonographs in their living rooms come in and buy a smaller machine for their nurseries so that their children may play the Bubble Book records themselves.

Another interesting fact, from a merchandising standpoint, is that the Bubble Books have gone into many classes of stores which never before sold either books or phonograph records, and in some cases the result has been that lines of regular phonograph records have been taken on.

Thus has Mr. Mayhew proved that it pays to fight a good idea through, and to carry it out to the very best of one's ability, even down to the very smallest details.

### Salesland Zoology

(Continued from page 88)

How much we all expected from the Lateron! How bright the promise that crowned his brow! Is it time yet to give up hope? How long should a Lateron be fed and watered free of charge?



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